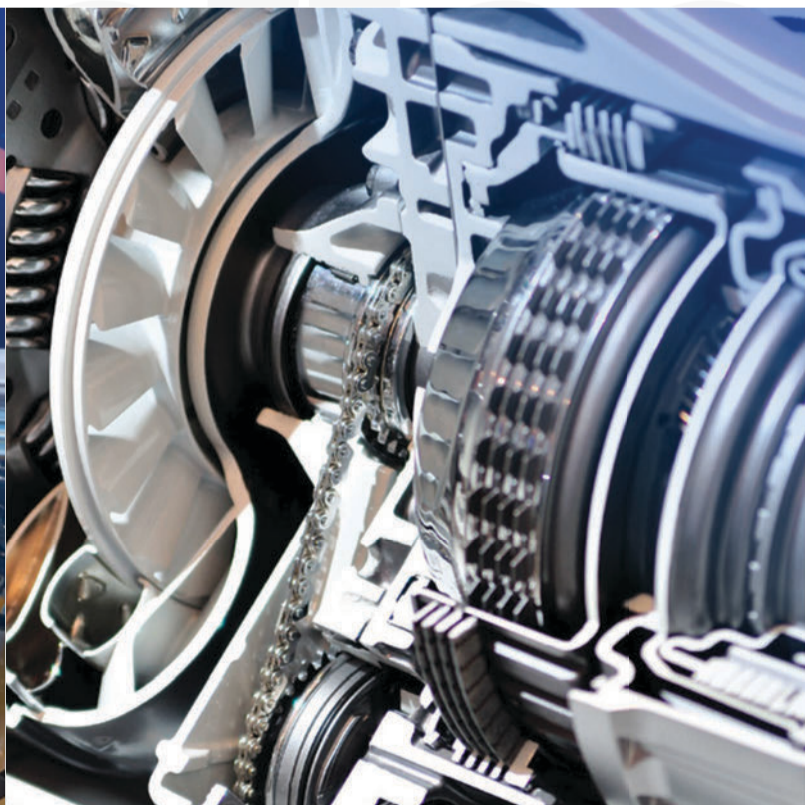
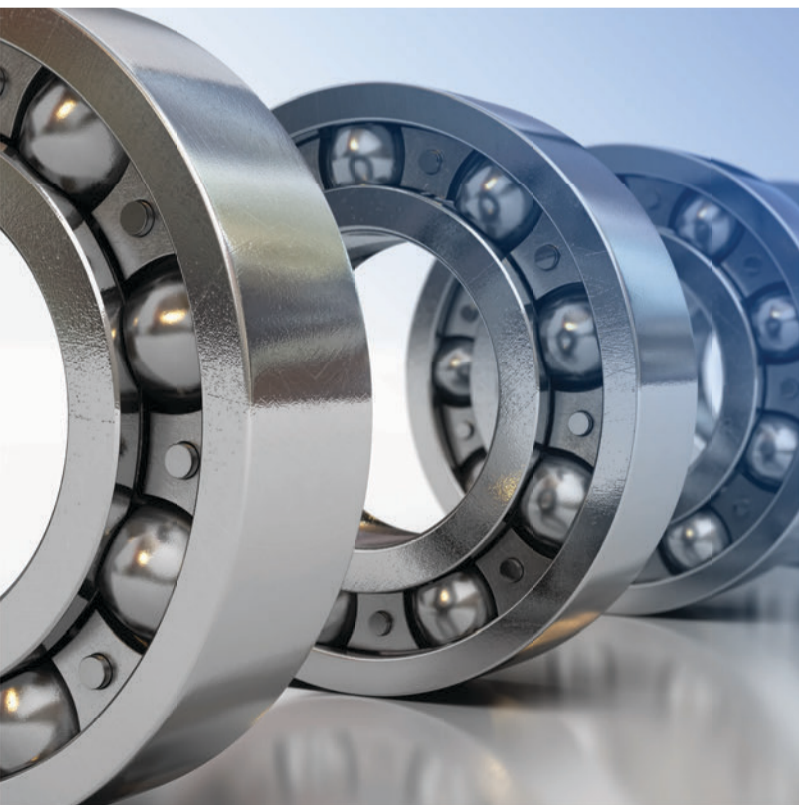




Cold Rolled Strip

Comprehensive solutions for a broad range of industries.



WorthingtonSteel.com
1-800-944-2255

Cold Rolled Strip

We provide both cold rolled sheet and strip.

PICKLING

- Material thickness: .050" - .560"
- Material width: 24" - 74"
- Incoming OD: max 84"
- Outgoing ID: 24"
- Coil weight: Max 90,000 lbs

COLD ROLLING

- Material thickness: 0.015" - 0.400" (inquire with metallurgy and production)
- Material width: 8.00" - 51.50" (inquire with metallurgy and production)
- Incoming OD: max 74"
- Outgoing ID: 20", 24"
- Max weight: 50,000 lbs
- Gauge monitoring: X-ray

OSCILLATE SLITTING

- Material thickness: 0.015" - 0.125"
- Material width: 0.49" - 2.5"
- Face width: 11", 12" or 14"
- Incoming OD: Max 72"
- Outgoing ID: 16"
- Max weight: 6,000 lbs
- 13 recoilers
- Gauge monitoring - Isotope

ONE PASS ROLLING

- Material thickness: 0.030" - 0.375"
- Material width: 1.00" - 15.75"
- Incoming id/od: 20"/24" - 64"
- Outgoing id: 16"/24"
- Max weight: 10,000 lbs

ANNEALING

- 100% hydrogen batch annealing
- 60 bases
- Max coil OD: 72"
- Max stack height: 170"
- Max weight: 165,000 lbs

SLITTING

- Material thickness: 0.015" - 0.250"
- Material width: .500" - 72.00"
- Incoming od: Max 78"
- Outgoing id: 16", 20", 24"
- Gauge monitoring: Isotope
- Semi-automated packaging line

TEMPER ROLLING

- Material thickness: 0.010" - 0.250"
- Material width: 1.00" - 30.50"
- Incoming OD: max 72"
- Outgoing ID: 16", 20", 24"
- Max weight: 30,000 lbs
- Gauge monitoring: Isotope

We are the largest producer of cold rolled strip steel in North America.

When your specifications are critical and when your tight tolerances seem impossible, we can match what the mills cannot guarantee.